

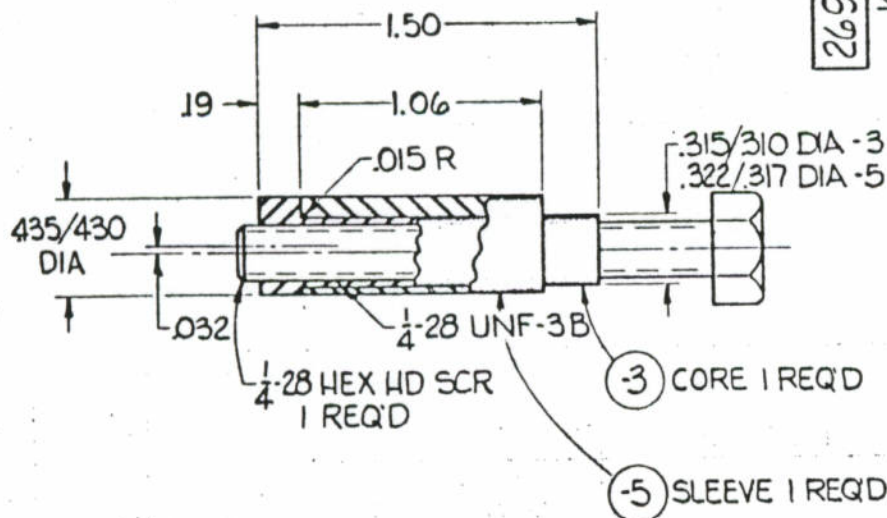
DO NOT SCALE

269A 9217

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE



NOTES:

1. TAG IDENTIFY
2. BLACK OXIDE -3 & -5 PER HP 4-50
3. ¹²⁵ALL MACHINED SURFACES

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
		1		SCREW	1/4-28*2.25	HEX HD SCR	COMMERCIAL
		1	-5	SLEEVE	.50 DIA*1.50	4130 STEEL	MIL-S-6758 COND F4
		1	-3	CORE	.50 DIA*1.06	4130 STEEL	MIL-S-6758 COND F4
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
		UNLESS OTHERWISE SPECIFIED		DRWN GENERAL 34-61			
		DIMENSIONAL TOLERANCES		CHK'D 14-61			
		3 PLACE DECIMAL ± .010		APP'D 14-61			
		2 PLACE DECIMAL ± .03		APP'D 14-61			
		ANGULAR ± 0°30'		APP'D 14-61			
		DIMENSIONS TO BE MET BEFORE PLATING		APP'D 14-61			
		CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D 14-61			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	PULLER-HSBG-7S BEARING			
APPLICATION		QTY REQD		SCALE TWICE			
				HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA			
				269A 9217			
				CODE 02731 SHEET 1 OF 1			

DETENTION-POST CLEARPRINT 3000-10

VOLUME "B" SIZE FORM 140 REV. 1-61

FILE COPY